

# Cover it with mud and it really shines.

At the start of an enduro, any bike can look good. We built our new Qualifier series to shine all the way to the final check-point, no matter how dirty the day gets.

Take this new Qualifier 370 Open Class weapon with its low c of g chromoly MX frame, 38mm leading axle magnesium Marzocchi forks and a powerhouse flat-curve Bombardier-Rotax case reed engine that delivers 33ft / lb. torque and 38 horsepower at the rear wheel.

Like the Qualifier 250 and 175 we built it not only fast, but tough, light and easy to handle. So you can get out there and mix it up in the mud and still come home with a clean card.





1. Qualifier's excellent handling starts with an utterly rigid 4130 chromoly frame. Our lightweight cantilevered Can-Am MX design positions the engine for lowest center of gravity. To maintain handling character-

4. Qualifier makes

enduro maintenance

as easy and as fast as

newly designed ISDT-

type center-stand and

adjusters. So you can

put your effort into

possible with quick-

release wheels, a

snail cam chain

istics the Marzocchi front suspension has been worked out to deliver an ideal combination of wheel travel with minimum fork flex.



staying on time, not catching up.



out lighter, it doesn't give mud a place to collect.



2. A good part of Qualifier's easy handling is due to light weight, especially unsprung weight. Magnesium hub is one reason. A new chromoly swingarm is another. It not only starts

3. While we were making Qualifier light, we were also making it strong. The tubular front axle has a generous 17mm diameter. The wheels are 40spoke laced to Sun alloy rims. The tires

are Dunlop K-88. Fully floating rear brake is standard on all models.



5. This new Qualifier air intake has been carefully designed to keep engine air clean and dry. The K&N filter is equipped with an additional foam envelope. The airbox is sealed to provide only a single rear entry

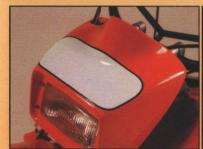
and is equipped with moisture traps to make the whole system almost submersible.



quide set-up is as foolproof as they come, yet perfectly simple. The roller tensioner and the one-piece wraparound block in the rugged chain quard are both made from

6. Qualifier's chain

solid nylon. The chain itself is from Regina, hardened and highly stretch resistant.





7. Some of the styling features on this new Qualifier series are there because they look neat. Like the rectangular headlight and its cowling. But most of them are purely practical. The long, wide rear fender that keeps whatever your rear knobby throws up, off your back. The gas tank shape that allows excellent rider mouvement.









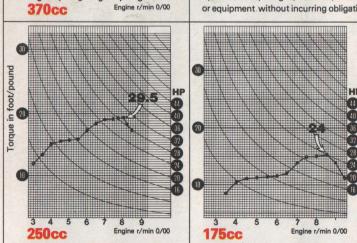
8. There are lots of other Qualifier features that'll help make it easier to clean your next event. Like the convenience of oil injection on our 250 and 175 and in-gear starting on all models.

9. And the sheer ace-in-thehole power advantage of our Rotax rotary valve 250 and 175 engines. Not to mention our new case reed 370

We built our new Qualifier series to shine in the dirt, in the water, in the mud, in the sand, almost anywhere you take them.

# Because we want you on a Can-Am.

Bombardier Limited reserves the right at any time to discontinue or change specifications, designs, features, models or equipment without incurring obligation.



## **SPECIFICATIONS**

DIMENSIONS			
Overall height			
Overall width			
Seat height			
Ground clearance			
Wheelbase			
Overall length		٠	

## CHASSIS

Type				
Front suspension				
Travel				
Rear suspension				
Wheel travel				
Fork angle				
Brake: front/rear				

Tire: front	
Tire: rear	
Weight (dry)	

#### LIQUID CAPACITIES Transmission ......

#### ENGINE Type..

Bore
Stroke
Displacement cm3
Displacement cu. in
Compression ratio
Horsepower at rear wheel
@ R.P.M
Lubrication

Starter ......

# **POWER TRAIN**

rilliary un	ive								
Clutch									
Transmissi	on co	or	S	ta	nt	ı	m	es	sl
Gear ratio:	1st.								
	2nd								
	3rd.								
	4th.					٠			

3rd			
4th	į.		į.
5th			
Cal			

#### CARRIBETION

On	44	, •	LAS.	a.	v	м
Car	h.		+-	+	-	_
Car	υu	пе	LO	Lγ	P	G
Air	THE	er				

## ELECTRICAL

Electronic C.D.I
Nominal ignition output .
Alternator output
Spark plug type
Spark plug number

### 250

114.9 cm (45.25")	114.9 cm (45.25")
86.3 cm (34.0")	86.3 cm (34.0")
92.7 cm (36.5")	92.7 cm (36.5")
25.4 cm (10.0")	25.4 cm (10.0")
145.1 cm (57.125")	145.1 cm (57.125'')
217.8 cm (85.75")	217.8 cm (85.75")

Tubular double loop space	frame with tapered backbone
Marzocchi 35 mm	Marzocchi 35 mm
220 mm (8.8")	240 mm (9.4")
Trailing arm Cirling and oh	ook obsorbors

Training arm. Chining gas shock ab	2
206 mm (8.1")	
300	
Drum, single leading shoe	
400 - 00 1011 4111	

152 mm Ø x 25 mm (6"
3.00 x 21 knobby
4.00 x 18 knobby
98.8 Kg (218 lbs)

206 mm (8.1") Drum, single leading shoe 152 mm Ø x 25 mm (6" x 1")

3.00 x 21 knobby 5.00 x 18 knobby 102.6 Kg (225 lbs)

9.95 liters, 2.62 U.S. gals, 2.19 lmp. gals. 2.16 liters, 2.3 U.S. quarts, 1.9 Imp. quart 1.14 liters, 1.2 U.S. quart, 1.0 Imp. quart

Rotary valve, 2 stroke, single cylinder, air cooled. 62 mm (2.441") 57.5 mm (2.260") 173.6 cm<sup>3</sup> 10.60 cu. in. 14:1 18 kW (24 H.P.) @8.500

Oil injection, variable volume Foot operated L.H. in gear

Straight cut and ground gears Multi plate 5 discs, oil bath 6 speed 3.40 2.31 1.68 1.31

1.095 5/8" pitch, 1/4" width (no. 520)

5/8" pitch, 1/4" width (no. 520)

Bosch Electronic C.D.I. 4 poles 30,000 volts

14 mm 3/4" reach Bosch W280MZ2-W3C0 or Bosch W275 T2-W3C

Rotary valve, 2 stroke, single cylinder, air cooled. 74 mm (2.910") 57.5 mm (2.260") 247 cm3

15.09 cu. in. 22.1 kW (29.5 H.P.)

@ 8.000 Oil injection, variable volume Foot operated L.H. in gear

Straight cut and ground gears Multi plate 6 disc. oil bath

6 speed 3.40 2.31 1.68 1.31

Bing 32 mm (V-84) Bing 32 mm (V-84) K & N oil wetted filter with oil impregnated air filter sock

> Bosch Electronic C.D.I. 4 poles 30,000 volts 55 W 14 mm 3/4" reach

370

119.4 cm (47.0") 86.3 cm (34.0") 95.2 cm (37.5") 28.6 cm (11.25") 145.1 cm (57.125") 218.4 cm (86.0")

Marzocchi 38 mm 250 mm (9.8")

244 mm (9.6") 300 not adjustable Drum, single leading shoe 152 mm Ø x 25 mm (6" x 1") 3.00 x 21 knobby 5.00 x 18 knobby 107 Kg (236 lbs)

Not applicable

Reed valve, 2 stroke, single cylinder, air cooled. 84 mm (3.307") 66 mm (2.598") 366 cm<sup>3</sup> 22.33 cu. in. 12:1 28.6 kW (38 H.P.) @ 6.000 Pre-mix (32 to 1 ratio) Foot operated L.H. in gear

Straight cut and ground gears Multi plate 7 discs, oil bath 5 speed 2.91

1.86 1.38 1.095

5/8" pitch, 1/4" width (no. 520)

Bing 36 mm (V-54)

Bosch Electronic C.D.I. 6 poles 30,000 volts 60 W

14 mm 3/4" reach

